## Project Summary

#### I. INTRODUCTION

This source has applied for a renewal of its Clean Air Act Permit Program (CAAPP) operating permit for its existing operation. The CAAPP is the program established in Illinois for the operating permits for significant stationary sources required by the federal Clean Air Act, as amended in 1990. Unlike this source's current state operating permit(s), the conditions in a CAAPP permit are enforceable by both the Illinois Environmental Protection Agency (Illinois EPA) and the USEPA.

The Reichhold, Inc. Plant is located at 6350 East Collins Road in Morris. The source manufactures three classes of chemicals: latex emulsions, polyester resins and polyurethane dispersions. In addition, the plant operates boilers/heaters to supply heat for the processes.

### II. EMISSION UNITS

Significant emission units at this source are as follows:

|  |  | Date               | Emission Control                                      |
|--|--|--------------------|---|
| Emission Unit                                      | Description                                    | Constructed        | Equipment   |
| See Attachment 1                                   | Storage Tanks                                  |                    | See Attachment 1                                      |
| M-501, M-502,<br>M-503                             | Monomer Tanks                                  | 1970/1976          | None  |
| R-101, R-102                                       | Reactors                                       | 1970/1976          | None  |
| M-505, M-510                                       | Cool Down Tanks                                | 1972/1977          | None  |
| M-1  | Half Ester Tank                                | 1986               | Thermal Oxidizer<br>or HTO Backup<br>Thermal Oxidizer |
| R-1 through R-7                                    | Seven Reactors                                 | 1987/1994/<br>2004 | Thermal Oxidizer<br>or HTO Backup<br>Thermal Oxidizer |
| TT-1 through TT-5                                  | Five Thin Tanks                                | 1994/2004          | Thermal Oxidizer<br>or HTO Backup<br>Thermal Oxidizer |
| BT-1 Through BT-5,<br>BT-8 through<br>BT-11, BT-16 | Blend Tanks                                    | 1974/1986/<br>2004 | Thermal Oxidizer<br>or HTO Backup<br>Thermal Oxidizer |
| TL-1 through TL-4                                  | Truck Loading<br>Stations                      | 2004               | Thermal Oxidizer<br>or HTO Backup<br>Thermal Oxidizer |
| DM-1   | Drum Filling Line                              | 2004               | Thermal Oxidizer<br>or HTO Backup<br>Thermal Oxidizer |
|  | Polyurethane Tank<br>Truck and Drum<br>Loading | 1997               | Regenerative<br>Thermal Oxidizer<br>(PUR-RTO)         |
| T-407A   | Dispersion Tank                                | 1997               | Rotoclone<br>(WSC-510)                                |

| R-307, T-417 | Two Reactors | 1997 | Regenerative      |
|--------------|--------------|------|-------------------|
|              |              |      | Thermal Oxidizer  |
|              |              |      | (PUR-RTO) or      |
|              |              |      | Rotoclone WSC-510 |

|               |                  | Date        | Emission Control |
|---------------|------------------|-------------|------------------|
| Emission Unit | Description      | Constructed | Equipment        |
| T-217         | Weigh Tank       | 1997        | None             |
|               | (600 Gallons)    |             |                  |
|               | Boiler No. 1     | 1970        | None             |
|               | Boiler No. 2     | 1976        | None             |
|               | Oil Heater       | 1990        | None             |
|               | Wastewater       | 1970        | None             |
|               | Treatment System |             |                  |

### III. EMISSIONS

This source is required to have a CAAPP permit since it is a major source of emissions. The proposed permit limits the maximum annual emissions from significant emission units at the source. Insignificant activities at this source are not accounted for in the source limit.

For purposes of fees, the source is allowed the following emissions:

## Permitted Emissions of Regulated Pollutants

| Pollutant                          | Tons/Year |
|------------------------------------|-----------|
| Volatile Organic Material (VOM)    | 49.07     |
| Sulfur Dioxide (SO <sub>2</sub> )  | 24.2      |
| Particulate Matter (PM)            | 8.16      |
| Nitrogen Oxides (NO <sub>x</sub> ) | 96.09     |
| HAP, not included in VOM or PM     | 0         |
| Total                              | 177.61    |

### IV. APPLICABLE EMISSION STANDARDS

All emission sources in Illinois must comply with the Illinois Pollution Control Board's emission standards. The Board's emission standards represent the basic requirements for sources in Illinois.

All emission sources in Illinois must comply with the federal New Source Performance Standards (NSPS). The Illinois EPA is administering NSPS in Illinois on behalf of the United States EPA under a delegation agreement.

All emission sources in Illinois must comply with the federal National Emission Standards for Hazardous Air Pollutants (NESHAP). The Illinois EPA is administering NESHAP in Illinois on behalf of the United States EPA under a delegation agreement.

#### V. PROPOSED PERMIT

A CAAPP permit contains conditions listing the applicable state and federal air pollution control regulations that apply to a source. The permit conditions also establish emission limits and appropriate compliance procedures. The appropriate compliance procedures may

include inspections, work practices, monitoring, record keeping, and reporting to show compliance with these requirements. The Permittee must carry out these procedures on an on-going basis to demonstrate that the source is operating in accordance with the requirements of the permit.

# VI. REQUEST FOR COMMENTS

It is the Illinois EPA's preliminary determination that this source's permit application meets the standards for issuance of a CAAPP permit. The Illinois EPA is therefore proposing to issue a CAAPP permit, subject to the conditions proposed in the draft permit.

Comments are requested on this proposed action by the Illinois EPA and the proposed conditions on the draft permit. If substantial public interest is shown in this matter, the Illinois EPA will consider holding a public hearing in accordance with 35 Ill. Adm. Code Part 166.

DGP:psj